



227/228

Fully Automatic Case Erectors



Dual Opposing Vacuum Case Opening

This opened positively from both sides. It ensures the efficient and reliable opening of cases, and overcomes problems that can be associated with stiff board and glue migration from the manufacturer's joint.



Low Cost of Ownership

The Endline 220 Series of Case Erectors is designed to give you the best possible value for your investment through maximum productivity with minimal stoppage time for problem-solving or case size changes.



Robust Construction

The 220 series is designed with clear access, simple controls and quick to adjust to size changes. The machines are operator friendly and allow for quick and easy size change, cleaning and maintenance to ensure minimal machine down time.



Easy to Use

The 220 series is designed with clear access, simple controls and quick to adjust to size changes. The machines are operator friendly and allow for quick and easy size change, cleaning and maintenance to ensure minimal machine down time.



Compact

With a surprisingly compact footprint these machines will fit in to areas with restricted floor space or areas not normally suited to the installation of large or bulky machinery.



Clear Access

Simple mechanical operation and clear access for easy size change, cleaning and maintenance.





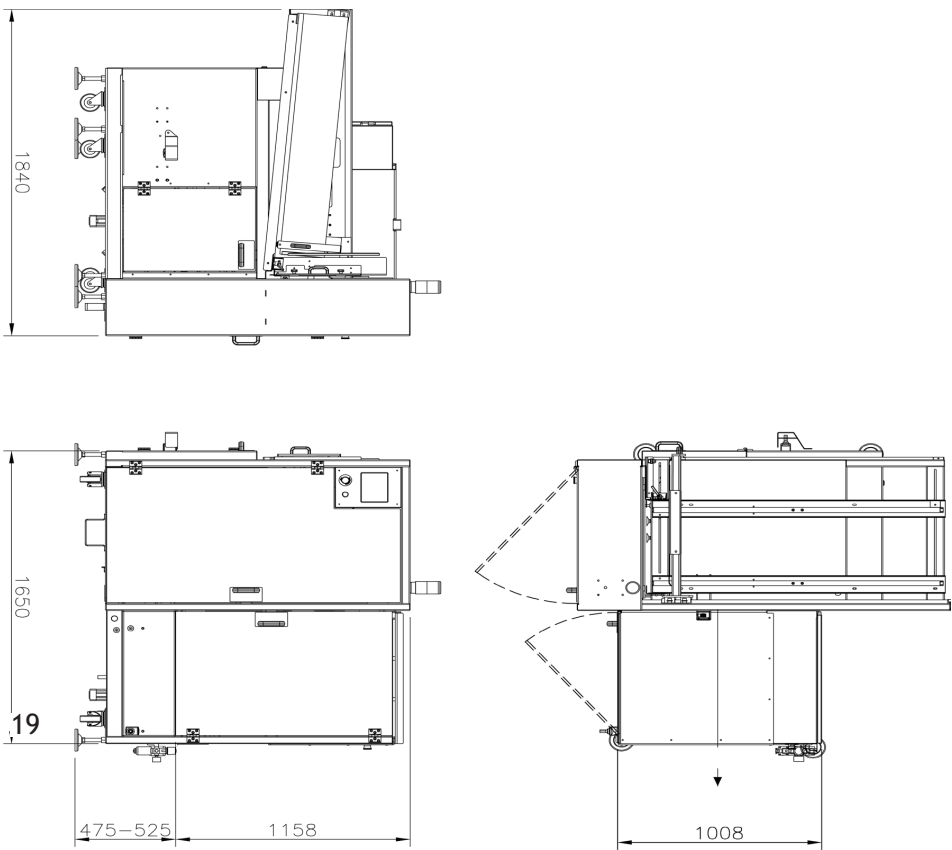
227 & 228

Fully Automatic
Case Erectors

Options include:

- Low tape and no tape sensing
- Visual/audible failure alarm
- Low glue sensing (228)

227 dimensions shown



Case Dimensions (mm).

	Length	Width	Height (Open)
227/228 Minimum	160	100	150
Maximum	400	300	400

Note:

- The 227 case erector seals cases with self-adhesive tape.
- The 228 case erector seals cases with hot melt glue.
- Case speeds subject to case size.
- Machine can be modified for cases outside case size range. Please contact Endoline to advise.

Speed

- Up to 22 cases per minute

Pneumatics

- 5.5 bar 610l/min free air at 22 cases per min (12mm connection)

Electrical Supply

- 400V 3Ø 50Hz E+N 3A/Phase

Machine Finish

- Mild steel, powder coated white (RAL 9010) or stainless steel

Tape Size

- Standard: up to 50mm wide

© Endoline reserves the right to change specifications without prior notice.

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